

## I. Connector assignment TCM-4

### Connector 7-pole (electronics):

PIN	Cable colour	Function / description	Remark
1	red	+6 to +24V DC electronics for position sensor	A
2	black	0V DC electronics for position sensor	
3	yellow	Relay - Base	B
4	brown	Relay - Output A	
5	blue	Relay - Output B	
6	-	-	-
7	-	-	

### Connector 8-pole (stepper motor):

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1	black	<table border="1"> <thead> <tr> <th colspan="4">TYPE OF CONNECTION (EXTERN)</th> <th colspan="3">MOTOR</th> </tr> <tr> <th rowspan="2">UNIPOLAR</th> <th colspan="3">BIPOLAR</th> <th rowspan="2">CONNECTOR PIN NO. ↗</th> <th rowspan="2">LEADS</th> <th rowspan="2">WINDING</th> </tr> <tr> <th>1WINDING</th> <th>SERIAL</th> <th>PARALLEL</th> </tr> </thead> <tbody> <tr> <td>A —</td> <td>A —</td> <td>A —</td> <td>A —</td> <td>1</td> <td>BLK</td> <td rowspan="2">A</td> </tr> <tr> <td>COM —</td> <td>A —</td> <td>—</td> <td>—</td> <td>3</td> <td>BLK/WHT</td> </tr> <tr> <td>A\ —</td> <td>—</td> <td>A\ —</td> <td>A\ —</td> <td>2</td> <td>GRN/WHT</td> <td rowspan="2">A\</td> </tr> <tr> <td>B —</td> <td>B —</td> <td>B —</td> <td>B —</td> <td>4</td> <td>GRN</td> </tr> <tr> <td>B\ —</td> <td>—</td> <td>B\ —</td> <td>B\ —</td> <td>5</td> <td>RED</td> <td rowspan="2">B</td> </tr> <tr> <td>COM —</td> <td>B —</td> <td>—</td> <td>—</td> <td>7</td> <td>RED/WHT</td> </tr> <tr> <td>B\ —</td> <td>—</td> <td>B\ —</td> <td>B\ —</td> <td>6</td> <td>BLU/WHT</td> <td rowspan="2">B\</td> </tr> <tr> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>8</td> <td>BLU</td> </tr> </tbody> </table>	TYPE OF CONNECTION (EXTERN)				MOTOR			UNIPOLAR	BIPOLAR			CONNECTOR PIN NO. ↗	LEADS	WINDING	1WINDING	SERIAL	PARALLEL	A —	A —	A —	A —	1	BLK	A	COM —	A —	—	—	3	BLK/WHT	A\ —	—	A\ —	A\ —	2	GRN/WHT	A\	B —	B —	B —	B —	4	GRN	B\ —	—	B\ —	B\ —	5	RED	B	COM —	B —	—	—	7	RED/WHT	B\ —	—	B\ —	B\ —	6	BLU/WHT	B\	—	—	—	—	8	BLU	C
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### Warning !

The notes following on the next page must be observed carefully.



**II. Remarks to the connector assignment concerning TCM-4**

Remark	Description
<b>A</b>	The electronic system for the position sensor has to be supplied with a direct current of 6V to 24V. Electronics have to be fused externally; the maximum current must not exceed 500mA
<b>B</b>	The position sensor controls an integrated relay that can be used by the supervising CNC controller as a limit or reference switch: <ul style="list-style-type: none"> <li>• Once the blade has reached the homing point during a reference run, there is contact between <b>PIN3</b> and <b>PIN5</b> of the 7-pole M16 connector.</li> <li>• If the blade is located outside the reference position, there is contact between <b>PIN3</b> and <b>PIN4</b> of the 7-pole M16 connector.</li> <li>• Depending on the applied CNC controller, the integrated relay can be used as a normally closed switch (NC) or as a normally open switch (NO).</li> <li>• The switching voltage of the relay must not exceed 24V DC; the maximum switching current must not exceed 500mA.</li> </ul>
<b>C</b>	The connection of the stepper motor depends on the driver used. The following documentation has to be observed carefully. Stepper motor and stepper controller have to be fused externally.

**Warning !**



The electrical and mechanical connection of the processing unit has to be done with utmost accuracy by an expert only. It is not allowed to put the unit in operation before all necessary and required country-specific safety regulations have been observed and checked carefully. Only the operator of the facility (i.e. machining system) is responsible for observing all relevant safety regulations.

**III. Stepper motor specifications**

Front view and mounting

Side view

Rear view

SPECIFICATION	CONNECTION		BIPOLAR		PERMISSIBLE RADIAL+AXIAL FORCE ROTOR SPRING-MOUNTED IN AXIAL DIRECTION												
	UNIPOLAR OR BIPOLAR-1 WINDING		SERIAL	PARALLEL													
VOLTAGE (VDC)	4.8																
AMPS/PHASE	2.0		1.41	2.82													
RESISTANCE/PHASE (Ohms)@25°C	2.4±10%		4.8±10%	1.2±10%	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>AXIAL-FORCE Fa (N)</td> <td>Fa=15</td> </tr> <tr> <td>DISTANCE a (mm)</td> <td>5 10 15 20</td> </tr> <tr> <td>RADIAL-FORCE Fr (N)</td> <td>130 90 70 52</td> </tr> <tr> <td>AXIAL</td> <td>RADIAL</td> </tr> <tr> <td>SHAFT PLAY (mm)</td> <td>0.08 0.02</td> </tr> <tr> <td>AT LOAD MAX: (N)</td> <td>4.5 4.5</td> </tr> </table>	AXIAL-FORCE Fa (N)	Fa=15	DISTANCE a (mm)	5 10 15 20	RADIAL-FORCE Fr (N)	130 90 70 52	AXIAL	RADIAL	SHAFT PLAY (mm)	0.08 0.02	AT LOAD MAX: (N)	4.5 4.5
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INDUCTANCE/PHASE (mH) @1KHz	6.7±20%		26.8±20%	6.7±20%													
HOLDING TORQUE (Nm) [lb-in]	1.27 [11.28]		1.77 [15.62]	1.77 [15.62]													
DETENT TORQUE (Nm) [lb-in]			0.068 [0.602]														
STEP ANGLE (°)			0.9														
STEP ACCURACY (NON-ACCUM)			±5%														
ROTOR INERTIA (kg-m²) [lb-in²]			4.8x10 <sup>-5</sup> [0.164]														
WEIGHT (kg) [lb]			1.0 [2.2]														
TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)																	
AMBIENT TEMPERATURE -10°~ 50°C [14°F ~ 122°F]																	
INSULATION RESISTANCE 100 MΩhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)																	
INSULATION CLASS B 130° [266°F]																	
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)																	
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)																	

FULL STEP 2 PHASE-Ex., WHEN FACING MOUNTING END (X)

STEP	A	B	A'	B'
1	+	+	-	-
2	-	+	+	-
3	-	-	+	+
4	+	-	-	+

WIRING DIAGRAM

TYPE OF CONNECTION (EXTERN)	BIPOLAR				UNIPOLAR				CONNECTION PIN NO.	LEADS	WINDING
	TWINDING	SERIAL	PARALLEL	PARALLEL	TWINDING	SERIAL	PARALLEL	PARALLEL			
A	A	A	A	A	1	1	1	1	BLK	A	
B	A	A	A	A	2	2	2	2	BLK/WHT	A	
B	B	B	B	B	3	3	3	3	GRN	B	
B'	B	B	B	B	4	4	4	4	GRN/WHT	B	
B'	A	A	A	A	5	5	5	5	RED	A	
B'	B	B	B	B	6	6	6	6	RED/WHT	B	
B'	A	A	A	A	7	7	7	7	BLU	A	
B'	B	B	B	B	8	8	8	8	BLU/WHT	B	

STEP	A	B	A'	B'
1	+	+	-	-
2	-	+	+	-
3	-	-	+	+
4	+	-	-	+

SCALE	FREE	APVD	S.H.a.
X		CHKD	19.10.10
1PL	±0.5	DRN	19.10.10
2PL	±0.2		
ANGLE	±30°	SIGNATURE	DATE

**STEPPING MOTOR**

1 NEW VALUE OF HOLD. TOR. 04.11.13 J.D.

REV DESCRIPTION DATE APVD

## IV. Cable preparation for connectors with crimp contacts

### ECOCAM #300100

Cable Connector, M16, 7 pin, female, shieldable, metal housing, cable diameter 8-10,5mm



### ECOCAM #300200

Cable Connector, M16, 8 pin, female, shieldable, metal housing, cable diameter 8-10,5mm,

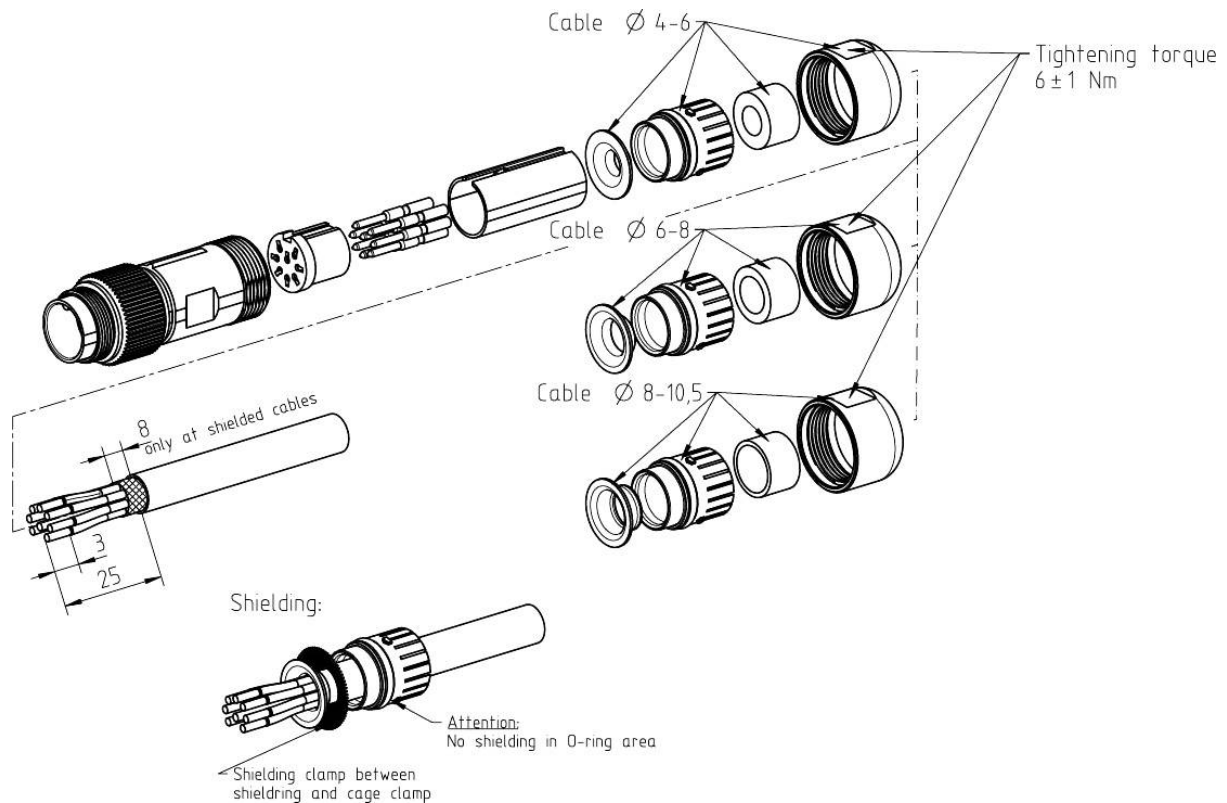


Compatible with socket crimp contacts:




**#300300** - 0,14 - 0,25mm<sup>2</sup> / AWG 26 -24

**#300400** - 0,35 - 0,5mm<sup>2</sup> / AWG 22-20

**#300500** - 0,75 - 1,0mm<sup>2</sup> / AWG18



**V. Overview of socket crimp contacts for cable connectors**

Order number	Connecting range	Wire Gauge		Stripping length	Crimp height (Average values)	Crimp Retention force DIN EN 60352-2
		mm2	mm2 AWG			
<b>#300100</b> 	0,14 - 0,25	0,14		3,0 + 0,5	0,86 - 0,9	18
			24			28
		0,25			0,91 - 0,97	32
<b>#300200</b> 	0,35 - 0,50	0,35	22	3,0 + 0,5	0,90 - 1,06	40
		0,50	20		0,95 - 1,11	60
<b>#300300</b> 	0,75 - 1,00	0,75		3,5 + 1,0	1,33 - 1,50	85
			18			90
		1,00			1,36 - 1,53	108

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